

Test Report

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東聚股份有限公司 (POLYCHEM CO., LTD.) 台北市龍江路412巷3號 (NO. 3, LANE 412, LONG CHIANG ROAD, TAIPEI, TAIWAN)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

送樣廠商(Sample Submitted By) : 東聚股份有限公司 (POLYCHEM CO., LTD.)

樣品名稱(Sample Name) : 無鉛助焊劑

樣品型號(Style/Item No.) : 941,943,945,946等系列

其他(Other Info.) : 環保清潔劑04,203,5040等系列

收件日(Sample Receiving Date) : 12-Oct-2020

測試期間(Testing Period) : 12-Oct-2020 to 16-Oct-2020

測試需求(Test Requested) : 依據客戶指定,參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測

試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP。 (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury,

Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted

sample(s).)

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages.)

Troy Chang Manager Te h SGS
Signed for and on behalf
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



PIN CODE: DBF4722B



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測試部位敘述 (Test Part Description)

No.1 : 透明液體 (TRANSPARENT LIQUID)

測試結果 (Test Results)

測試項目	測試方法	單位	MDL	結果
(Test Items)	(Method)	(Unit)		(Result)
包(Cd) (Codmium (Cd)) (CAC No : 7440	A ₹IFC €2221 F. 2012 以咸晦细今雨悠愁针火	ma /lea	2	No.1
鎘 (Cd) (Cadmium (Cd)) (CAS No.: 7440-43-9)	參考IEC 62321-5: 2013 · 以感應耦合電漿發射光 譜儀分析。(With reference to IEC 62321-5:	mg/kg	2	n.d.
43-9)	2013, analysis was performed by ICP-OES.)			
4/L (Db) (Lood (Db)) (CAC No. 7420 02.1)			2	.a. al
」	参考IEC 62321-5: 2013・以感應耦合電漿發射光 - 対策・/ / / / / / / / / / / / / / / / / / /	mg/kg	2	n.d.
	譜儀分析。(With reference to IEC 62321-5:			
王 (11-2) (AA-11-2-11-11-11-11-11-11-11-11-11-11-11-1	2013, analysis was performed by ICP-OES.)	/1		
汞 (Hg) (Mercury (Hg)) (CAS No.: 7439-	参考IEC 62321-4: 2013+ AMD1: 2017・以感應耦	mg/kg	2	n.d.
97-6)	合電漿發射光譜儀分析。(With reference to IEC			
	62321-4: 2013+ AMD1: 2017, analysis was			
→ ლ牧 Cr//I) (Hoyayalant Chromium	performed by ICP-OES.)	ma/ka	8	n d
六價鉻 Cr(VI) (Hexavalent Chromium Cr(VI)) (CAS No.: 18540-29-9)	參考IEC 62321-7-2: 2017·以紫外光-可見光分光 光度計分析。(With reference to IEC 62321-7-2:	mg/kg	0	n.d.
CI(VI)) (CA3 NO 18340-29-9)	2017, analysis was performed by UV-VIS.)			
 	2017, analysis was performed by 0 v - vis.)	mg/kg	50	n.d.
(2-ethylhexyl) phthalate (DEHP)) (CAS		mg/kg	30	11.0.
No.: 117-81-7)				
	】 参考IEC 62321-8: 2017·以氣相層析儀/質譜儀分	ma/ka	50	n.d.
phthalate (DIBP)) (CAS No.: 84-69-5)	析。(With reference to IEC 62321-8: 2017,	mg/kg	30	n.u.
郷苯二甲酸二丁酯 (DBP) (Dibutyl	analysis was performed by GC/MS.)	ma/ka	50	n.d.
か本二中酸二丁酯 (DBP) (Dibuty) phthalate (DBP)) (CAS No.: 84-74-2)	janarysis was perioritied by GC/1913.)	mg/kg	30	H.G.
·		ma/ka	ΕO	n d
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl		mg/kg	50	n.d.
phthalate (BBP)) (CAS No.: 85-68-7)				



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測試項目	測試方法	單位	MDL	結果
(Test Items)	(Method)	(Unit)		(Result)
				No.1
一溴聯苯 (Monobromobiphenyl)		mg/kg	5	n.d.
二溴聯苯 (Dibromobiphenyl)	参考IEC 62321-6: 2015·以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	n.d.
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.
五溴聯苯 (Pentabromobiphenyl)		mg/kg	5	n.d.
六溴聯苯 (Hexabromobiphenyl)		mg/kg	5	n.d.
七溴聯苯 (Heptabromobiphenyl)		mg/kg	5	n.d.
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.
十溴聯苯 (Decabromobiphenyl)		mg/kg	5	n.d.
多溴聯苯總和 (Sum of PBBs)		mg/kg	1	n.d.
一溴聯苯醚 (Monobromodiphenyl ether)		mg/kg	5	n.d.
二溴聯苯醚 (Dibromodiphenyl ether)		mg/kg	5	n.d.
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.
五溴聯苯醚 (Pentabromodiphenyl ether)		mg/kg	5	n.d.
六溴聯苯醚 (Hexabromodiphenyl ether)		mg/kg	5	n.d.
七溴聯苯醚 (Heptabromodiphenyl ether)		mg/kg	5	n.d.
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	n.d.
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	n.d.

備註(Note):

- 1. mg/kg = ppm; 0.1wt% = 1000ppm
- 2. MDL = Method Detection Limit (方法偵測極限值)
- 3. n.d. = Not Detected (未檢出); 小於MDL / Less than MDL
- 4. "-" = Not Regulated (無規格值)



Test Report

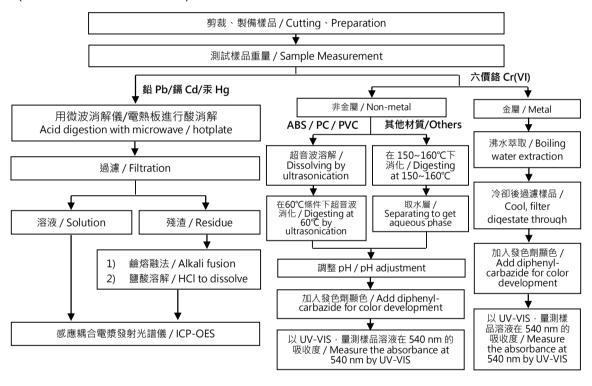
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重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr^{6+} test method excluded)



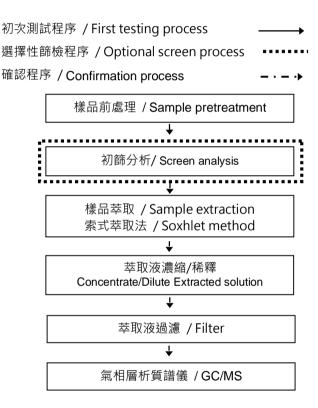


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多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs





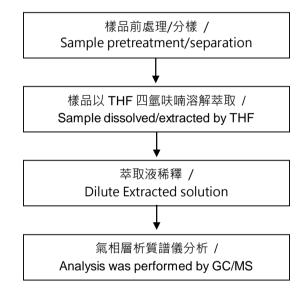
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可塑劑分析流程圖 / Analytical flow chart - Phthalate

【測試方法/Test method: IEC 62321-8】





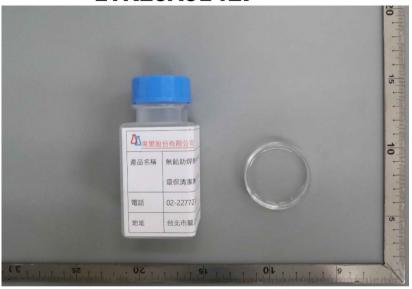
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* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. * (The tested sample / part is marked by an arrow if it's shown on the photo.)

ETR20A01427



** 報告結尾 (End of Report) **